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REACH TRUCK 1400 - 1600 KG PRODUCT BROCHURE

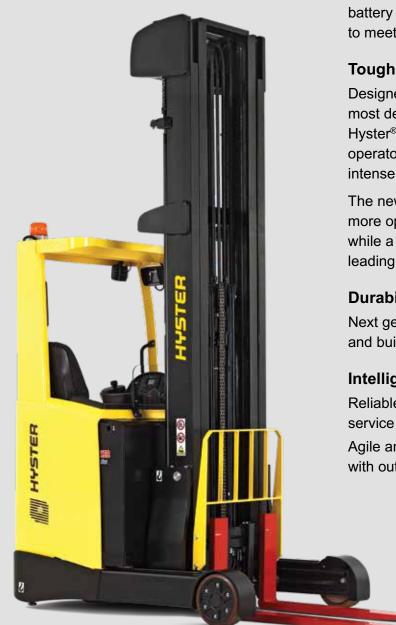
R1.4-R1.6HD SERIES



OVERVIEW

Driven by innovation, designed for efficiency, the new tough Hyster[®] Reach Truck sets the standard for warehouse operations.

Operating at greater heights, with improved stability, visibility, manoeuvrability and control, the all-new Reach Truck is built with the quality hallmarks of Hyster: tough, intelligent, dependable and efficient.



Made for every operation

The new Reach Truck range offers three models, from 1.4 to 1.6 tonnes, with a selection of three battery compartment sizes: more options, tailored to meet the demands of every indoor application.

Tough design

Designed and tested in some of our customers' most demanding warehouse environments, the Hyster® Reach Truck offers all new and advanced operator features and functionality to excel in intense applications.

The new truck features a three piece design for more options and to reduce replacement costs, while a completely redesigned mast delivers classleading visibility and control.

Durability

Next generation controllers and motors designed and built to the exacting standards of Hyster[®].

Intelligent design

Reliable and productive: energy efficiency with long service intervals.

Agile and accurate: high lift (0.8m/s)/lower speeds, with outstanding all-round visibility and control.

Made for hard work

Designed for a comfortable, productive driving experience, the new Reach Truck's ergonomically designed operator compartment, excellent visibility and manoeuvrability makes light of hard work.

- Unique premium touch screen display and adjustable steering column
- New mast design delivering excellent visibility and stability at high reach

WHAT MAKES HYSTER® GREAT OUTDOORS, MAKES HYSTER® GREAT INDOORS...

- For demanding operations, everywhere
- Number 1 in Heavy Duty operations
- Intelligent design

THE INSIDE STORY: PERFORMANCE INDICATORS "The Hyster® Reach Truck's acceleration and faster lift speeds, together with the mast height residual capacity delivers efficiency in operation."



INNOVATION MEETS FUNCTION

For demanding operations everywhere.

Designed in Europe to the exacting standards of Hyster[®], with over 55,000 man hours of product development and testing to achieve the final result: a Reach Truck packed with innovation, technically advanced yet practical, durable and dependable.



THE INSIDE STORY: PERFORMANCE INDICATORS "VCM with dual CANbus means more faster fault diagnostics and first time fixes for reduced downtime."

Mast Design and construction

- Unique channel design (patent pending)
- Excellent visibility through reduced total channel width
- Residual capacity maintained to higher heights

Available with multiple mast options ranging from 5500mm up to 11400mm, to meet an extensive range of operational requirements.

Clear visibility

Excellent all-round and 'past-themast' visibility for enhanced accuracy, productivity and performance in operation.

Excellent stability

The robust mast design and construction provides high residual capacities and stable load handling throughout the height range:

- Increased operator confidence when handling loads at height
- Increased productivity through faster put away and retrieval times
- Enhanced h1:h3 ratio, lifting to a higher maximum level with a lower closed height making it easier to drive through doorways and warehouse tunnels

INNOVATION MEETS FUNCTION

MORE UPTIME, LESS DOWNTIME

Controllers placed underneath driver, allowing more space for storage and an additional handle to ease driver access and enhance visibility to the forks.

Hyster[®] Reach Trucks use one main truck master controller VCM (Vehicle Control Manager) to provide fully integrated controls for traction, steering and hydraulic pump motor (controllers), brakes, hydraulics, control elements, displays and all other on-board electronics.

The latest generation motor ensures electric system reliability, ease of access, enhanced diagnostic functionality and facilitates first time fixes, giving you increased productivity and reduced downtime.

DUAL CANBUS (Controller Area Network)

VCM uses a dual CANbus to speed up fault diagnosis and allows the truck to operate in 'drive home' mode should a problem occur.

- 1. Drive motor controller
- 2. Hydraulic pump motor controller
- 3. Main truck master controller VCM (Vehicle Control Manager)
- 4. Steering motor controller



THE INSIDE STORY: VIEW FROM THE CAB

"A clear view past the mast gives greater confidence operating at height and helps speed up the job."

EFFICIENCY BUILT IN

Warehouse operations are under ever-increasing pressure to deliver more swiftly, more efficiently and more cost effectively. Our reach trucks have been optimised to meet these challenges and are more reliable, more flexible and more productive than ever.

FASTER CYCLE TIMES

High performance – faster cycle times

A next generation Hyster[®] traction motor gives powerful acceleration and an increased 0.8 metres per second lift speed up to 11.4 metres

More manoeuvrable

A choice of 180°/360° steering, allows the Hyster[®] Reach Truck to operate in narrow aisles with ease and control:

- Standard: 180°
- Option: 360°

IN CONTROL

Braking and stability features for controlled handling in operation.

Auto regenerative and load braking

- Automatic braking when changing direction
- Wear-free, self-adjusting brake system eliminates brake pads, hydraulic oil change, piping
- Easy access

Adjustable speed reduction on cornering

- Enhanced straight line travel
- Stable manoeuvrability on cornering





EFFICIENCY BUILT IN

ECO-ELO AND HIP PERFORMANCE MODES

Drive down operating costs by switching to Energy Efficiency Mode and reduce energy consumption by up to 20% without affecting productivity.

EASE OF OPERATION

Packed with driver-led features that streamline active service.

Height pre-selection option

- Driver assist feature for higher lifts
- Increase in load handling
- Helps to prevent damaged loads and racks

Two choices of display

- Quick and easy at a glance display
- All relevant operating conditions visible on one screen
- Easy access push buttons and switches
- Service technician can easily connect to PC service tool
- Reduced speed ("creep speed") select
- Premium, enhanced technology, full colour touch screen available on all models
- Future proofed The first Reach Truck touch screen display offering regular software upgrades

BY INNOVATION

Advanced features for enhanced operational performance.

Height indicator

 Continuous height measuring from ground up by lift height indicator shown on the display

THE INSIDE STORY: VIEW FROM THE CAB

"Intuitive controls and driver assist options are easy to use."

WORK HARD IN COMFORT

When a driver operates a Reach Truck that is comfortable, easy to operate with great visibility, work-induced fatigue during a tough shift is reduced. Alertness and productivity improves and the number of mistakes diminishes.

Drivers are the key to every successful operation. That's why the well-being and productivity of your drivers was the starting point for the development of our new Reach Truck models. Every detail of the driver's experience was considered and built into the new Hyster[®] Reach Truck design.

ERGONOMIC CONTROLS



Arm rest / TouchPoint[™] mini lever module

- Angled and contoured arm rest for increased operating comfort
- Incorporates mini lever control
- Integrated function control buttons



Practical operator compartment

- Low step height
- Easy reach grab handles to ensure three point entry
- Generous foot space and knee room
- New wider spaced pedal arrangement with increased side clearance



Tough steering column

- Mounted directly onto chassis
- Sturdy slider mechanism (tested to withstand downward force of 250kg)
- Extendable column for easy 'on/off' access and operator positioning







Excellent visibility

- Lowered bulkhead for excellent all round visibility
- Excellent visibility through and around the mast
- Intelligent positioning of free lift cylinder
- Enhanced visibility decreases neck, head and shoulder stress during operation

THE INSIDE STORY: VIEW FROM THE CAB "Everything has been designed with the driver in mind."

EASY, LOW COST MAINTENANCE

The new Reach Truck is practical as well as durable. High quality materials matched with easy access service areas ensures efficient maintenance and quick repairs to minimise your downtime and maintain high productivity.

Innovative technologies, robustly applied, work together to optimise the efficiency of each truck throughout the range.

- Hinged door gives easy service access to motors, hydraulics and other components
- Greased for 'life' mast rollers
- Basic display provides most critical status of components and error codes
- Single plug-in service access point for truck diagnostics
- Service technician can easily connect laptop to PC service tool
- Diagnostic plug-in point on standard and Premium displays
- Double wired CANbus and controllers
 - Easy access
 - Easy identification of possible component and wire harness failures
 - Greater number of first time fixes
- 100% leak free quick disconnect hydraulic fittings
- 3000 hour hydraulic oil and filter service interval, 7500 hour transmission oil change





THE INSIDE STORY: PERFORMANCE INDICATORS "Low maintenance features and easy access to service areas helps keep the fleet up and running."





THE INSIDE STORY: VIEW FROM THE CAB

"Easy daily checks and clear warnings about the operational status of key components."

REDUCING WHOLE LIFE COSTS

Many businesses face growing financial pressures. The costs involved in owning and running a Reach Truck are significant. Every operational detail must be optimised.

By involving our customers at every stage of the design process we have worked with warehouse managers and business owners to identify and address the pinch points that affect different applications. From extended service intervals, more durable and long lasting components to battery management our new range delivers whatever your business demands.

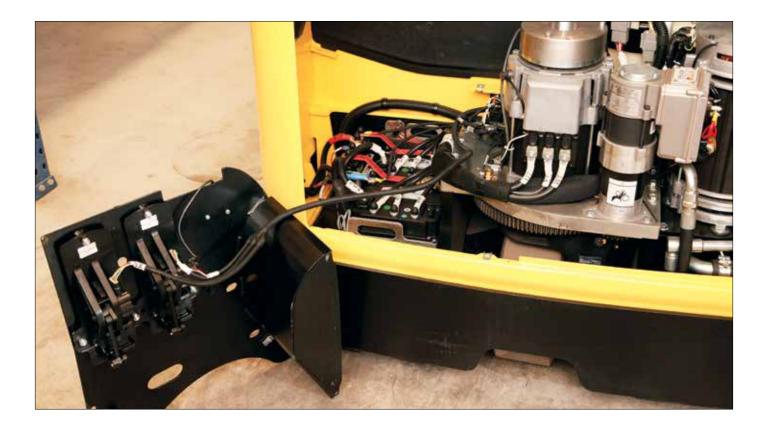
A TRUCK FOR EVERY APPLICATION:

- Food Production
- Grocery, beverage and non-food retail
- Cold stores
- Contract logistics
- Wholesale distribution
- Chemicals
- Cash and Carry
- Furniture retail
- DIY stores
- Manufacturing
- Spare parts distribution centres

THE INSIDE STORY: PERFORMANCE INDICATORS

"Low cost of ownership through long service life and future-proofed technology makes the difference to the bottom line."





Manufacturer warranty

The Hyster[®] Reach Truck is designed to deliver the utmost in reliability, economy, productivity and profitability. Every new reach truck comes with 12 months / 2000 hour standard warranty and an additional 2 years / 4000 hours power train warranty. This includes repair and replacement of all parts not affected by accidental damage or wear in ordinary use.

Genuine parts

Our rigorous development and testing is designed to ensure that our trucks deliver the highest standards of operation, reliability and performance. Our genuine parts maintain the integrity and reliability of your truck. In the unlikely circumstance of your truck needing a part urgently, we have 99% first pick availability and a rapid parts delivery service aligned with our extensive network of dealers who are on hand to get you back to work.

World class quality

The Hyster[®] reputation for total customer satisfaction is a product of world-class manufacturing. By anticipating the needs of every customer, Hyster[®] Reach Trucks deliver performance, value and dependability, backed by the Hyster[®] 'First Time Right' quality commitment.

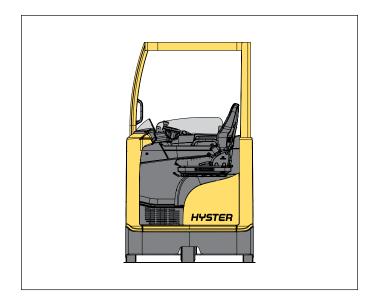
THE INSIDE STORY: VIEW FROM THE CAB

"I know I'll be driving a great truck for years to come."

A TRUCK TO MATCH EACH OPERATION

Just as every business is structured to meet the needs of its customers, so Hyster[®] Reach Trucks are optimised to meet the needs of specific applications. Flexibility in design and smart technology enable us to tailor the truck to meet your exact operations. Our range of options ensures that you do not have to compromise on the specification you need to satisfy your customers.





Frame options

- Three battery compartment sizes
- Integrated cold store

Masts, fork carriages

- Three stage standard
- Height range from 5.5 to 11.4m

Overhead guard

Standard width compartment

Side extraction battery option

- Side extraction (roll-off/roll-off)
- For use in conjunction with manual and/or power assisted solutions
- Allows rapid battery changeover

THE INSIDE STORY: PERFORMANCE INDICATORS "A reach truck tailor made for every warehouse application."

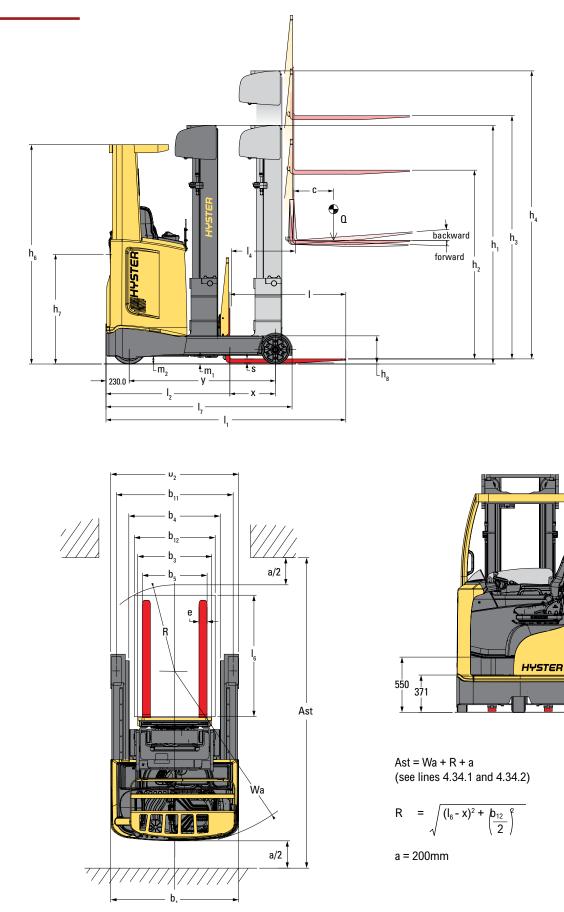
MAST INFORMATION

Values shown are for standard equipment. When using non-standard equipment these values may change. Please contact your Hyster dealer for information.

Manufacturer's Type Designation	Lift (h3) mm	Free lift (h2) mm	Height of mast lowered (h1) mm	Height, mast extended ▶ (h4) mm	Weight	
	5500	1820	2367	6063	961	
	6000	1992	2539	6563	1010	
	6500	2164	2711	7063	1060	
	7500	2508	3055	8063	1164	
R1.4 / R1.6	7750	2594	3141	8313	1220	
	8000	2680	3227	8563	1244	
	8500	2852	3399	9063	1299	
	9500	3196	3753	10063	1407	
	10500	3540	4087	11063	1509	
	10400	3540	4097	10963	1706	
R1.6HD	10900	3712	4269	11463	1763	
	11400	3884	4441	11963	1819	



TRUCK DIMENSIONS



All values are nominal values and they are subject to tolerances. For further information, please contact the manufacturer. Hyster products might be subject to change without notice. Lift trucks illustrated may feature optional equipment. Values may vary with alternative configurations.

SPECIFICATIONS

	1 1	Manufashurar			Uniter		
Distinguishing Mark	1.1 1.2	Manufacturer Manufacturer's type designation		R1.4	Hyster R1.6	R1.6HD	
	1.2	Drive: electric (battery or mains), diesel, petrol, fuel gas, LPG		Electric (battery)	Electric (battery)	Electric	
	1.4	Operator type: hand, pedestrian, standing, seated, order-picker		Liectific (Dattery)	Seated	LICOUIC	
	1.5	Rated capacity / Rated load	Q (t)	1.4		1.6	
tingu	1.6	Load centre distance	c (mm)	1.4	600		
Dist	1.8	Load distance, centre of drive axle to fork	x (mm)	402	452	293	
	1.9	Wheelbase	y (mm)	1400		50	
	2.1	Unladen weight	kg	3112	3162	4224	
ht	2.3	Axle loading, unladen front/rear ◆	kg	1977 / 1135	2018 / 1144	2428 / 1796	
Weight	2.4	Axle loading fork advanced, laden front/rear	kg	682 / 3830	601 / 4162	979 / 4845	
	2.5	Axle loading fork retracted, laden front/rear	kg	1778 / 2735	1853 / 2909	2104 / 3720	
	3.1	Tyres: polyurethane, topthane, vulkollan, front/rear			Vulkollan/Vulkollan		
Issis	3.2	Tyre size, front	ø mm x mm		343 x 140		
/Cha	3.3	Tyre size, rear	ø mm x mm				
Tyres/Chassis	3.5	Number of wheels, front / rear (x = driven whees)					
É.	3.7	Tread, rear	b11 (mm)		1155		
	4.1	Mast tilt, forward α / back β	degrees	2/4			
	4.2	Height of mast, lowered	h1 (mm)	21	95	3227	
	4.3	Free Lift	h2 (mm)	16	48	2680	
	4.4	Lift	h3 (mm)	50	00	7900	
	4.5	Height of mast, extended >	h4 (mm)	55	63	8463	
	4.7	Height of overhead guard (cabin) $lacksquare$	h6 (mm)		2175		
	4.8	Seat height relating to SIP	h7 (mm)	1082			
	4.10	Height of wheel arms	h8 (mm)		308		
	4.19	Overall length	l1 (mm)	23	79	2538	
	4.20	Length to face of forks	l2 (mm)	12	29	1388	
suc	4.21	Overall width	b1/b2 (mm)		1265		
insid	4.22	Fork dimensions DIN ISO 2331	s/e/l (mm)	40 / 80 / 1150	40 / 120 / 1150	35 / 100 / 1070	
Dimensions	4.23	Fork carriage ISO 2328, class/type A, B		2A 700			
	4.24	Fork carriage width	b3 (mm)				
	4.25	Distance between fork-arms min./max. *	b5 (mm)			;0/680	
	4.26 4.28	Distance between wheel arms/loading surfaces Reach distance	b4 (mm)	900		404	
			1 14 (mm) 1	585 635		491	
				000	75		
	4.31	Ground clearance, laden, below mast	m1 (mm)		75	20	
	4.31 4.32	Ground clearance, laden, below mast Ground clearance, centre of wheelbase	m1 (mm) m2 (mm)	7	5	85	
	4.31 4.32 4.34.1	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways	m1 (mm) m2 (mm) Ast (mm)	7 2718	5 2731	2845	
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	4.31 4.32 4.34.1 4.34.2 4.35	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius	m1 (mm) m2 (mm) Ast (mm) Ast (mm) Wa (mm)	7 2718 2764 1671	5 2731 2767 17	2845 2909 18	
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Performance Data	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1.1 5.1.1 5.2 5.3 5.4 5.7 5.8 5.9	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen • Iravel speed, laden/unladen fackwards • Lift speed, laden/unladen • Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Max. gradeability laden/unladen	m1 (mm) m2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h Km/h M/s m/s % %	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5	5 2731 2767 17 18 371 11/11(14/14) 11/11(14/14) 0,37/0,63 (0,47/0,73) 0,55/0,55 / 0,15 11/15 0,17/0,63 11/15 11/15 0,7/0,63 4	2845 2909 18 45 	
	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen • Travel speed, laden/unladen foackwards • Lift speed, laden/unladen • Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Max. gradeability laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating	m1 (mm) m2 (mm) Ast (mm) Wa (mm) Wa (mm) I7 (mm) (mm) Km/h km/h km/s m/s % % % % S	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5	5 2731 2767 17 18 371 11 / 11 (14 / 14) 11 / 11 (14 / 14) 0,37 / 0,63 (0,47 / 0,73) 0,55 / 0,55 / 0,15 11 / 15 / 15 0 n request Electric 4 .9	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18	
	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen • Travel speed, laden/unladen factwards • Lift speed, laden/unladen • Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Max. gradeability laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery according to DIN 43531/35/36 A,B,C, no	m1 (mm) m2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h km/h km/h Ms Ms Ms Km/h S % <th>7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5</th> <th>5 2731 2767 17 18 371 11/11(14/14) 11/11(14/14) 0,37/0,63 (0,47/0,73) 0,55/0,55 / 0,15 11/15 0,17/0,63 11/15 11/15 0,7/0,63 4</th> <th>2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6</th>	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5	5 2731 2767 17 18 371 11/11(14/14) 11/11(14/14) 0,37/0,63 (0,47/0,73) 0,55/0,55 / 0,15 11/15 0,17/0,63 11/15 11/15 0,7/0,63 4	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6	
	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen • Travel speed, laden/unladen • Lift speed, laden/unladen • Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Kacceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery according to DIN 43531/35/36 A,B,C, no Battery voltage/nominal capacity K5	m1 (mm) M2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h Km/h Km/h Mr/h Mr/h Mr/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h KW KW KW KW (V)/(Ah)	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9 48 / 4	5 2731 2767 17 18 371 11 / 11 (14 / 14) 11 / 11 (14 / 14) 0,37 / 0,63 (0,47 / 0,73) 0,55 / 0,55 / 0,15 / 0,15 / 0,15 / 0,15 / 0,55 / 0,55 / 0,15 / 0,15 / 0,15 / 0,15 / 0,55 / 0,55 / 0,15 / 0,15 / 0,55 / 0,55 / 0,15 / 0,55 / 0,55	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14 48 / 700 ■	
Power Unit	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4 6.5	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen ● Travel speed, laden/unladen ● Lift speed, laden/unladen ● Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery voltage/nominal capacity K5 Battery weight ⊗	m1 (mm) M2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h Km/h Mr/h Mr/h Mr/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h KW Kg	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9	5 2731 2767 17 18 371 11 / 11 (14 / 14) 11 / 11 (14 / 14) 0,37 / 0,63 (0,47 / 0,73) 0,55 / 0,55 / 0,15 11 / 15 / 15 0 n request Electric 4 .9 C 120 ■ 50	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14	
Power Unit	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen • Travel speed, laden/unladen • Lift speed, laden/unladen • Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Kacceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery according to DIN 43531/35/36 A,B,C, no Battery voltage/nominal capacity K5	m1 (mm) M2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h Km/h Km/h Mr/h Mr/h Mr/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h KW KW KW KW (V)/(Ah)	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9 48 / 4	5 2731 2767 17 18 371 11 / 11 (14 / 14) 11 / 11 (14 / 14) 0,37 / 0,63 (0,47 / 0,73) 0,55 / 0,55 / 0,15 / 0,15 / 0,15 / 0,15 / 0,55 / 0,55 / 0,15 / 0,15 / 0,15 / 0,15 / 0,55 / 0,55 / 0,25 / 0,15 / 0,55 / 0,55 / 0,15 / 0,55 / 0,55	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14 48 / 700 ■	
Power Unit	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4 6.5	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen ● Travel speed, laden/unladen ● Lift speed, laden/unladen ● Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery voltage/nominal capacity K5 Battery weight ⊗	m1 (mm) M2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h Km/h Mr/h Mr/h Mr/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h KW Kg	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9 48 / 4	5 2731 2767 17 18 371 11 / 11 (14 / 14) 11 / 11 (14 / 14) 0,37 / 0,63 (0,47 / 0,73) 0,55 / 0,55 / 0,15 11 / 15 / 15 0 n request Electric 4 .9 C 120 ■ 50	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14 48 / 700 ■	
Drive / Lift Mech- anism	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4 6.5 6.6	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen ● Travel speed, laden/unladen ● Lift speed, laden/unladen ● Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Max. gradeability laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery according to DIN 43531/35/36 A,B,C, no Battery voltage/nominal capacity K5 Battery weight ⊗ Energy consumption according to VDI cycle	m1 (mm) M2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) (mm) Km/h Km/h Mr/h Mr/h Mr/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h Km/h KW Kg	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9 48 / 4	5 2731 2767 17 18 371 11 / 11 (14 / 14) 11 / 11 (14 / 14) 0,37 / 0,63 (0,47 / 0,73) 0,55 / 0,55 / 0,15 11 / 15 / 15 0 n request Electric 4 .9 C .20 ■ .0 .0 n request .0 .0 .0 n request .0 .0 .0 .0 n request .0 .0 .0 .0 .0 .0 .0 .0 .0 .0	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14 48 / 700 ■	
Drive / Lift Mech- anism	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4 6.5 6.6 8.1	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen ● Travel speed, laden/unladen ● Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Max. gradeability laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery according to DIN 43531/35/36 A,B,C, no Battery voltage/nominal capacity K5 Battery weight ⑧ Energy consumption according to VDI cycle Type of drive unit	m1 (mm) M2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) I7 (mm) Km/h Km/h Mr/s M/s M/s Km/h Km/s M/s KW KW KW KW KW/h KWh/h	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9 48 / 4	5 2731 2767 17 371 11/11 (14/14) 0,37/0,63 (0,47/0,73) 0,55/0,55 (0,15 11/15 (15 0 n request Electric 4 9 C 120 0 n request 50 0 n request AC	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14 48 / 700 ■	
Power Unit	4.31 4.32 4.34.1 4.34.2 4.35 4.37 4.43 5.1 5.1 5.1 5.2 5.3 5.4 5.7 5.8 5.9 5.10 6.1 6.2 6.3 6.4 6.5 6.6 8.1 10.1	Ground clearance, laden, below mast Ground clearance, centre of wheelbase Aisle width for pallets 1000mm x 1200mm crossways Aisle width for pallets 800mm x 1200mm lengthwise Turning radius Length across wheel arms Step height Travel speed, laden/unladen ● Travel speed, laden/unladen ● Lowering speed, laden/unladen Reaching speed, laden/unladen Gradeability, laden/unladen Max. gradeability laden/unladen Acceleration time laden/unladen Service brake Drive motor S2 60 minute rating Lift motor, S3 15% rating Battery voltage/nominal capacity K5 Battery weight ⊗ Energy consumption according to VDI cycle Type of drive unit Operating pressure for attachments	m1 (mm) m2 (mm) Ast (mm) Ast (mm) Wa (mm) I7 (mm) Km/h Km/h Mr/h Mr/h Mr/h Mr/h Mr/h Mr/h Mr/h Km/h Km/h Km/h Km/h KW KW KW KW KW/h KWh/h KWh/h	7 2718 2764 1671 1795 0,55 / 0,55 0,15 / 12 / 15 12 / 5 9 48 / 4	5 2731 2767 17 371 17 371 11/11(14/14) 0,37/0,63(0,47/0,73) 0,55/0,55 70,15 11/15 0,55/0,55 70,15 11/15 11/15 15 0 n request Electric 4 9 C 20 0 n request 50 0 n request 180	2845 2909 18 45 0.55 0.17 / 0.17 12 / 18 12 / 18 12 / 18 9.6 14 48 / 700 ■	

SPECIFICATIONS

NOTE:

Specifications are affected by the condition of the vehicle and how it is equipped, as well as the nature and condition of the operating area. If these specifications are critical, the proposed application should be discussed with your dealer.

With load backrest h4 + 508 mm (R1.4-R1.6HD),

□ With beacon h6 + 120 mm;

With OHG Grid Protector h6 + 20 mm ; With OHG Screen Protector h6 + 30 mm

- These values may vary of +/- 5%.
- Forks retracted.
- Battery information
- Values in brackets are optional.
- Side shift stroke is +/-75mm on all trucks.

Mast Tables

- R1.4, R1.6, R1.6HD With load backrest 1000 mm height, h4 + 508 mm
- All weights are: mast structures (weldment, cylinders, chain, pulley) + carriage + load backrest + oil. EXCLUDED: forks, accessories.
- ★ With load backrest 700 mm width, 1000 mm height, weight + 13 kg;

Battery Tables

- $\otimes~$ These values may vary of +/- 5%.
- + Forks retracted.
- ✗ Side shift stroke is +/-75mm on all trucks.

All weights (2.1 to 2.5) are with lowest mast and standard forks.

Standard Equipment and Options

- Includes:
 - End of stroke slow down on lift
 - Soft stop on lowering
 - Height controlled mast cushioning over Free Lift/Main lift mast section
 - Height indicator
- ✓✓ DIN C battery on R1.4 / R1.6 / R1.6HD

NOTICE

Care must be exercised when handling elevated loads. When the carriage and/or load is elevated, truck stability is reduced. It is important that mast tilt in either direction be kept to a minimum when loads are elevated.

Operators must be trained and adhere to the instructions contained in the Operating Manual.

Hyster products are subject to change without notice. Lift trucks illustrated may feature optional equipment.

All values are nominal values and they are subject to tolerances. For further information, please contact the manufacturer.

Values may vary with alternative configurations.

CE Safety: This truck conforms to the current EU requirements.

STANDARD EQUIPMENT AND OPTIONS

	Feature	R1.4 / R1.6	R1.6HD
	Intermediate step		
	Grab handle on overhead guard post	X	X
		X	X
	Grab handle under amrest	X	X
Operator Compartment	TouchPoint [™] mini levers mounted on adjustable length armrest	X	х
	Full suspension seat - 60 mm suspension travel cloth upholstery	X	Х
	Full suspension vinyl heated seat	0	0
	Seat belt	0	0
ator	Standard display	х	х
per	Premium display with touch screen	0	0
0	Keyless access	0	0
	Adjustable steering column	x	X
	Automatic park brake	x	Х
	180° steering	X	X
	360° steering	0	0
c)	Travel speed 11 km/h	x	x
یا ance	Height of mast, lowered	Х	Х
Travel formance	Speed slow down mast reached forward	х	х
T Perf	Speed slow down on cornering	х	х
	Speed slow down over free lift	x	х
st	3 stage mast / tilting carriage	х	х
Assi	Simultaneous lift / reach functionality	х	х
ver	Mast cushioning over free lift/main lift sections - fixed sensor mounting	х	х
Lift Performance / Driver Assist	Lift Comfort package 🗸	0	0
Ice /	Height preselector (with / without pallet detection device)	0	0
mar	Weight indicator	0	0
rfor	Carriage mounted camera	0	0
ft Pe	Laser line fork positioning aid (above free lift)	0	0
Lií	Telescopic Forks	0	0
	High temperature environment	0	0
	Full view overhead guard	0	0
int	Wet grip tyres	0	0
nme	Front and/or rear blue pedestrian awareness spotlights	0	0
Application Environment	Red line (side) pedestrian awareness lights	0	0
Ē	Flashing beacon	0	0
atior	Top / front load wheel protection	0	0
olice	Side battery change - battery tray rollers	0	0
Api	Side battery change table	0	0
	Audible alarm	0	0
	Load backrest (1000 mm)	0	0
_			
/ Battery es	1265mm	х	х
Bat			
is Siz	420-465 Ah	0	-
Chass	560-620 Ah	0	0
5	700-775 Ah	0	0

BATTERY INFORMATION - R1.4, R1.6, R1.6HD

	Truck dim	nensions for different batteries							
	1.2	Manufacturer's type designation				R1.4			
	1.8	Load distance, centre of drive axle to fork	x (mm)	402	330		258		
	1.9	Wheelbase	y (mm)		1400				
	2.1	Service weight	kg	3112	3309	3320	3495	3541	
	2.3	Axle loading, unladen front/rear +	kg	1977 / 1135	2025 / 1285	2032 / 1289	2055 / 1440	2084 / 1457	
	2.4	Axle loading fork advanced, laden front/rear	kg	682 / 3830	792 / 3917	800 / 3921	885 / 4010	914 / 4027	
Dimensions	2.5	Axle loading fork retracted, laden front/rear	kg	1778 / 2735	1753 / 2956	1760 / 2960	1711 / 3184	1741 / 3201	
	4.19	Overall length	l1 (mm)	2379	24	2451		2523	
	4.20	Length to face of forks	l2 (mm)	1229	13	1301		73	
	4.28	Reach distance I4 (mm)	I4 (mm) 585 513		4	41			
	4.34.1	Aisle width for pallets 1000mm x 1200mm crossways	Ast (mm)	2718	2771		2825 2826		
	4.34.2	Aisle width for pallets 800mm x 1200mm lengthwise	Ast (mm)	2764	2829		2895		
	4.35	Turning radius	Wa (mm)			1671			
	6.3	Battery according to DIN 43531/35/36 A,B,C, no		C "Super"	С	C "Super"	С	C "Super"	
	6.4	Battery voltage/nominal capacity K5	(V) / (Ah)	48 / 465	48 / 560	48 / 620	48 / 700	48 / 775	
	6.5	Battery weight ⊗	kg	750	939	950	1119	1165	
	Truck dim	ensions for different batteries							
	1.2	Manufacturer's type designation				R1.6			
	1.8	Load distance, centre of drive axle to fork	x (mm)	452	38	380		308	
	1.9	Wheelbase	y (mm)			1450			
	2.1	Service weight	kg	3162	3360	3371	3546	3592	
	2.3	Axle loading, unladen front/rear 🗲	kg	2018 / 1144	2065 / 1291	2077 / 1294	2013 / 1443	2133 / 1459	
	2.4	Axle loading fork advanced, laden front/rear	kg	601 / 4162	714 / 4246	721 / 4250	810 / 4336	839 / 4352	
Dimensions	2.5	Axle loading fork retracted, laden front/rear	kg	1853 / 2909	1825 / 3135	1832 / 3139	1779 / 3367	1809 / 3383	
Iens	4.19	Overall length	l1 (mm)	2379	24			23	
Dim	4.20	Length to face of forks	I2 (mm)	1229	13		1373		
	4.28	Reach distance I4 (mm)	l4 (mm)	635	56		491		
	4.34.1	Aisle width for pallets 1000mm x 1200mm crossways	Ast (mm)	2731		2781		2834	
	4.34.2	Aisle width for pallets 800mm x 1200mm lengthwise	Ast (mm)	2767	28		28	96	
	4.35	Turning radius	Wa (mm)			1718			
	6.3	Battery according to DIN 43531/35/36 A,B,C, no		C "Super"	С	C "Super"	С	C "Super"	
	6.4	Battery voltage/nominal capacity K5	(V) / (Ah)	48 / 465	48 / 560	48 / 620	48 / 700	48 / 775	
ļ	6.5	Battery weight ⊗	kg	750	939	950	1119	1165	
	Truck dimensions for different batteries								
	1.2	Manufacturer's type designation		R1.6HD					
	1.8	Load distance, centre of drive axle to fork	x (mm)		308		293		
	1.9	Wheelbase	y (mm)	4000	40.40	1450		4070	
	2.1	Service weight	kg	4038	4049		4224	4270	
	2.3	Axle loading, unladen front/rear +	kg	2417 / 1621 883 / 4755	2424 / 1		28 / 1796	2457 / 1813	
Dimensions	2.4 2.5	Axle loading fork advanced, laden front/rear	kg		891/47		79 / 4845	1009 / 4861	
	4.19	Axle loading fork retracted, laden front/rear Overall length	kg I1 (mm)	2172 / 3466	2180 / 3469 210 2523		04 / 3720 2134 / 3736		
	4.19	Length to face of forks	I2 (mm)		1373		1388		
ā	4.28	Reach distance I4 (mm)	12 (mm) 14 (mm)		491		1000		
	4.34.1	Aisle width for pallets 1000mm x 1200mm crossways	Ast (mm)	2834		2845			
	4.34.2	Aisle width for pallets 800mm x 1200mm lengthwise	Ast (mm)	2834 2896			2845		
	4.35	Turning radius	Wa (mm)		2000	1718	2000		
	6.3	Battery according to DIN 43531/35/36 A,B,C, no	Tra (min)	С	C "Sun	C "Super"		C "Super"	
	6.4	Battery voltage/nominal capacity K5	(V) / (Ah)	48 / 560	48 / 62		C 8 / 700	48 / 775	
	6.5	Battery weight ⊗	kg	939	950		1119	1165	
		, U .							

All values are nominal values and they are subject to tolerances. For further information, please contact the manufacturer. Hyster products might be subject to change without notice. Lift trucks illustrated may feature optional equipment. Values may vary with alternative configurations.

PRODUCT FEATURES

The new tough Hyster[®] Reach Truck is designed for efficiency for operations at height, with excellent stability, visibility, manoeuvrability and control. The allnew Reach Truck is built with the quality hallmarks of Hyster: tough, intelligent, dependable and efficient.

DEPENDABILITY

- New reach truck feature modular three piece design of frame, operator compartment and overhead guard.
- Completely welded stiff and strong base frame is available in 4 different lengths to match demanding applications requirements.
- The operator compartment is a one piece welded structure developed for long term durability.
- The new overhead guard design with oval shape pillar and a round inwards bended tube for standard truck models provides excellent visibility.
- New mast incorporates new unique Hyster designed profiles that reduce the total mast channel width.
- Dual CANbus technology reduces wiring complexity for increased reliability.
- Parts communality with other counterbalance trucks, with proven reliability and durability.
- Top and partially front protected load wheels reduce damage to the load wheel and increase the lifetime of Reach Truck.

PRODUCTIVITY

- The new, improved Hyster traction motor gives powerful acceleration and the new mast deliver 0.8 metres per second lift speed up to 11.4 metres.
- Three different steering modes: 180 degree steering as standard and 360 degree steering as option
- Limited mast selection allows truck to be configured to the needs of the application.
- Full AC infrastructure on drive, traction and hydraulic motors allows seamless changes in direction of travel, increasing cycle speeds and

the control of pallet handling operations.

- Adjustable speed reduction on cornering feature provides smooth load handling and precise direction control.
- TouchPoint[™] mini lever module control for all hand controlled main hydraulic functions within hand reach position.
- ECO-eLo and HiP performance modes for application matching configurations.

ERGONOMICS

- New operator compartment layout is optimised on ergonomics and operator space. The industry lowest 371mm step height provides improved ingress/ egress with 3 point contact.
- New pedal layout increases useful operator floor space with low resistance foot pedals positioned on slightly angled floor plate for most ergonomic foot position.
- The operator presence switch is slightly rotated to the mid line off the operator seat to improve operator left foot position.
- Additional lumbar support and the fully adjustable backrest angle (with a setting range from 5° to 30°) ensure optimum driver comfort throughout the shift.
- The steering column is adjustable in length in 10 positions for best ergonomic steering wheel position.
- In length adjustable right armrest to allow for best ergonomic hand control with integrated TouchPoint[™] mini lever module for all hand controlled main hydraulic functions within hand reach position.
- In front of operator positioned display to allow for easy reading without disturbing visibility.
- The drive wheel automatically moves to centre position when truck is switched on.
- New mast with optimised lift cylinders position for increased visibility incorporates new unique profiles that reduce the total mast channel width.

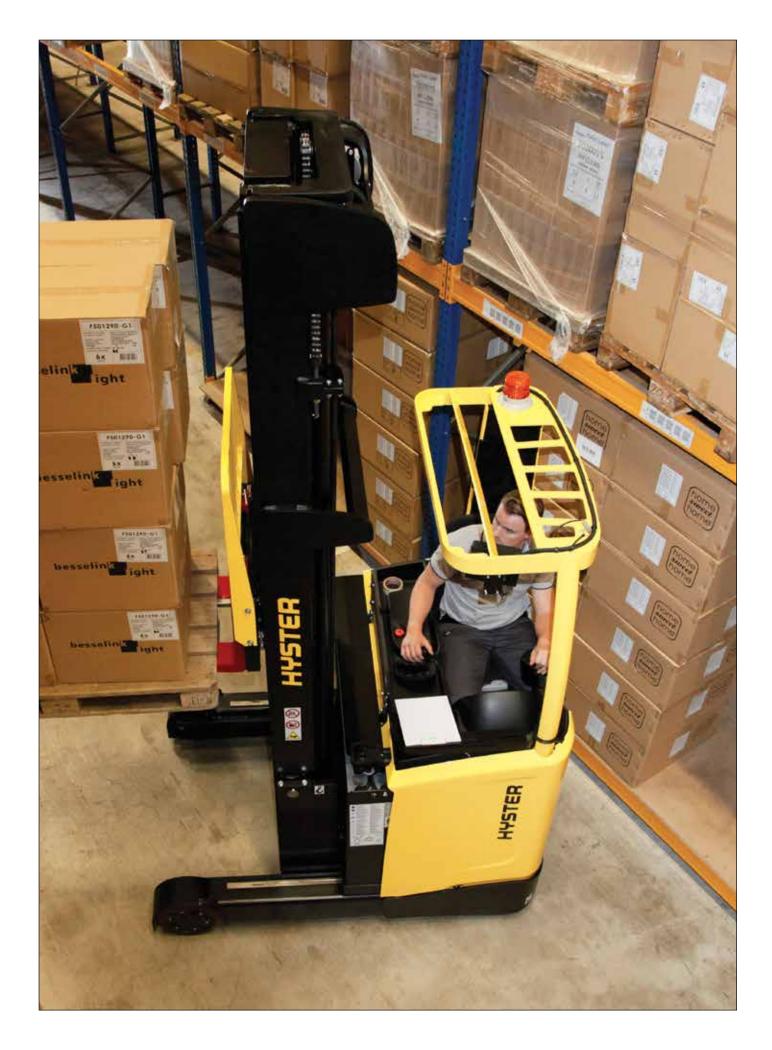
PRODUCT FEATURES

LOW COST OF OWNERSHIP

- The new Hyster 5.4 and 9.6 kW traction motor gives powerful acceleration and an increased travel for superior performance and increased loads moves per hour.
- The ECO-eLo mode reduces the acceleration speed promoting efficient energy consumption difference of 5%.
- Regenerative braking dissipates the generated heat in the motor increasing the braking effect and reducing maintenance cost.
- Trucks are rated to IP65 standard, for protection against dust and water ingress.
- High level of parts communality with other Hyster products with proven reliability and durability for ease of maintenance

SERVICEABILITY

- Standard display provides most critical status of components and error codes. Industry first Reach Truck touch screen display offering regular software upgrades.
- Hinge door in the front of the truck provide full access to the motors, hydraulics and compartment for easy service and maintenance of all components.
- VCM (Vehicle Control Manager) and Dual CANbus technology facilitates identification of failures of components and wire harness.
- AC technology minimises the dependence on mechanical parts. This leads to a reduction in service costs over the lifetime of the truck
- 100% leak free quick (dis)connect hydraulic couplings to prevent any spillage when disconnecting for maintenance.
- Service interval for hydraulic oil and filter 3,000h, transmission oil change - 7,500h.







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